




**Product Data Sheet &
General Processing Conditions**

**RTP 202 FR
Nylon 6/6 (PA)
Glass Fiber
Flame Retardant
UL94 V-0**



The RTP series of flame retardant, glass fiber reinforced nylon materials are designed to provide the optimal balance of strength, electrical and ignition resistance properties while exhibiting excellent processing characteristics. RTP 202 FR possesses UL94 V-0 certification, as well as a complete range of UL94 electrical ratings and RTI assignment required for many EEE applications.

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	15 %	15 %	
Specific Gravity	1.55	1.55	D 792
Molding Shrinkage			
1/8 in (3.2 mm) section	0.0025 - 0.0040 in/in	0.25 - 0.40 %	D 955
Water Absorption, 24 hrs @ 23°C	0.750 %	0.750 %	D 570

MECHANICAL

Impact Strength, Izod			
notched 1/8 in (3.2 mm) section	1.3 ft-lbs/in	69 J/m	D 256
unnotched 1/8 in (3.2 mm) section	10.0 ft-lbs/in	534 J/m	D 4812
Tensile Strength	15500 psi	107 MPa	D 638
Tensile Elongation	2.0 - 4.0 %	2.0 - 4.0 %	D 638
Tensile Modulus	1.10 x 10 ⁶ psi	7584 MPa	D 638
Flexural Strength	25000 psi	172 MPa	D 790
Flexural Modulus	0.90 x 10 ⁶ psi	6206 MPa	D 790
Hardness			
Rockwell, R	115	115	D 785

ELECTRICAL

Dielectric Strength, S/T, in oil	500 VPM	19.7 kV/mm	D 149
Dielectric Constant, 1 MHz, Dry	4.0	4.0	D 150
Dissipation Factor, 1 MHz, Dry	0.0160	0.0160	D 150
Volume Resistivity	> 1E14 ohm.cm	> 1E14 ohm.cm	D 257

THERMAL

Deflection Temperature			
@ 264 psi (1820 kPa)	430 °F	221 °C	D 648
@ 66 psi (455 kPa)	470 °F	243 °C	D 648
Ignition Resistance*			
Flammability	V-0 @ 1/32 in	V-0 @ 0.8 mm	UL94
Limiting Oxygen Index	34.0 %	34.00 %	D 2863

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 18000 psi	69 - 124 MPa

Melt Temperature	530 - 570 °F	277 - 299 °C
Mold Temperature	150 - 225 °F	66 - 107 °C
Drying	4 hrs @ 175 °F	4 hrs @ 79 °C
Moisture Content	0.20 %	0.20 %
Dew Point	0 °F	-18 °C

PROCESSING NOTES

Desiccant Type Dryer Required.

1 Dec 2004 SAC

This information is intended to be used only as a guideline for designers and processors of modified thermoplastics. Because design and processing is complex, a set solution will not solve all problems. Observation on a "trial and error" basis may be required to achieve desired results.

Data are obtained from specimens molded under carefully controlled conditions from representative samples of the compound described herein. Properties may be materially affected by molding techniques applied and by the size and shape of the item molded. No assurance can be implied that all molded articles will have the same properties as those listed.

No information supplied by RTP Company constitutes a warranty regarding product performance or use. Any information regarding performance or use is only offered as suggestion for investigation for use, based upon RTP Company or other customer experience. RTP Company makes no warranties, expressed or implied, concerning the suitability or fitness of any of its products for any particular purpose. It is the responsibility of the customer to determine that the product is safe, lawful and technically suitable for the intended use. The disclosure of information herein is not a license to operate under, or a recommendation to infringe any patents.

RTP COMPANY • 580 EAST FRONT STREET • WINONA, MN 55987 • 507-454-6900